








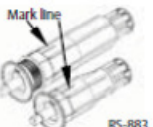




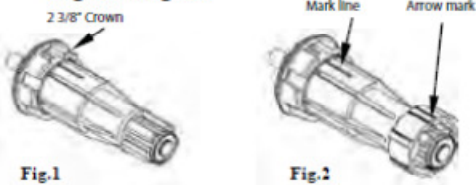
Assembly Instruction for how to use Ultra Retractable Idle End/Coupler and Indexable Coupler with Various Tubes

1. Preparing components for related tube.

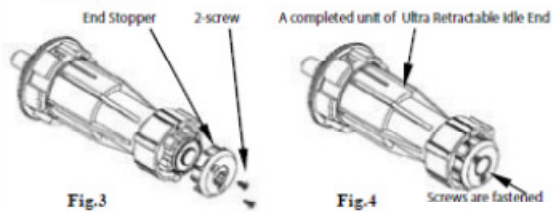
Tube	2" Groove Motor Tube	2 3/8" Tube	2 1/2" Tube	Note
Accessory	 RS-013	 RS-033	 RS-T66	
Crown		 RS-975	 RS-984	2 1/2" Crown needs to screw on after proper inserting into the tube.
Ultra Drive	 RS-981	 RS-983	 RS-982	Each Ultra Drive has an arrow mark for correct assembly.
Ultra Retractable Idle End/Coupler and Indexable Coupler	 RS-881	 RS-883		Mark line will be used for assembling Drive.

Note: use 2 3/8" Tube, Crown and Drive as an example, other tubes are the same.

2. a) Insert 2 3/8" Crown into Ultra Retractable Idle End (Fig.1);
 b) Insert 2 3/8" Drive into the drive end, make sure the mark line and arrow mark are aligned (Fig. 2).



3. Secure Drive in position with End Stopper screwed tightly (Fig. 3). Fig.4 shows the completed unit of Ultra Retractable Idle End for 2 3/8" Tube.



Note: if use normal 2" groove tube drive (RS-B47) & 2 3/8" tube drive (RS-192), these holes used as Arrow Mark.





How to Assemble Crowns and Drives with EZ Adjustable Coupler



1. Preparing components for related tube.

Tube	2" Groove Motor Tube	2 3/8" Tube	2 1/2" Tube	Note
Accessory	RS-013	RS-033	RS-T66	
Crown		RS-975	RS-984	2 1/2" Crown needs to screw on after proper inserting into the tube.
Ultra Drive	RS-981	RS-983	RS-982	Each Ultra Drive has an arrow mark for correct assembly.
EZ Adjustable Coupler	RS-674 Tang Shaft	RS-675 Fork Shaft		Arrow marks and mark line will be used for assembling Drives.

2. Assemble Crowns and Drives with EZ-Adjustable Coupler properly:

Tube	Tang Shaft Coupler	Fork Shaft Coupler
 2" Groove Tube	Align arrow marks 2" Ultra Drive	Align arrow marks 2" Ultra Drive
 2 3/8" Tube	Align arrow marks 2 3/8" Ultra Drive 2 3/8" Crown	Align arrow marks 2 3/8" Crown 2 3/8" Ultra Drive
 2 1/2" Tube	Align arrow marks 2 1/2" Ultra Drive 2 1/2" Crown	Align MARK LINE with arrow mark 2 1/2" Crown 2 1/2" Ultra Drive