

How to rivet insert plates together with 7.5" Open Roll Duo Bracket Related items:

 <p><b>RS-901</b> White 7.5" Open Roll Duo Bracket 2 lbs 2pcs/bag</p>	 <p><b>RS-546</b> Zinc Plated ST50 DC Motor Insert Plate with Spring Ring 2.6 lbs 10pcs/box</p>	 <p><b>RS-988</b> Star Head Motor Insert Plate with Spring Ring 2.21 lbs 10pcs/box</p>
 <p>Adj Idle End Insert Plate <b>RS-547</b> with 12mm bearing <b>RS-549</b> with 10mm bearing Zinc plated 10pcs/box 3.91lbs</p>	 <p>Adj Intermediate Insert Plate <b>RS-548</b> with 12mm bearing <b>RS-550</b> with 10mm bearing Zinc plated 10pcs/box 3.47lbs</p>	 <p>Adj. Insert Plate with Swivel Ball <b>RS-539</b> Bearing 12 mm <b>RS-538</b> Bearing 10 mm Zinc plated 10pcs/box 3.60lbs</p>

Steps:

1. Get a set of **Main Bracket RS-901**; Select the **Insert plates**  
For example: Motor side duo bracket with Right control: 1 pc RS-901+ 2 pcs RS-988;  
Idler side duo bracket with Left control: 1 pc RS-901+ 2 pcs RS-539 (12mm).
2. Select correct positions you need for assembled bracket:  
For example: motor side at right control;  
Note: one insert plate has 4 holes. There are 2 sets 8 holes for duo shade.  
Mark the up location where the low or up that plates stay for Right Control.
3. Enlarge selected holes. just a bit drilling to remove the paint coved holes and let the rivets go through (this step is only for our current inventory bracket of RS-901 duo to paint issue.)
4. Insert 4-rivet into the top location holes from the back side of main bracket and type them in place; then turn upside down and align the plate with the rivet set. Make sure the orientation of plate should be correct.
5. Fix the main bracket in place and use ZMC rivet tool to hammer each rivet that join the plate with main bracket together.
6. Repeat 4&5 to join the plate at low location.
7. Assembled duo bracket is done. Check the plate location which should be you needed.